



Certificate

Site certificate of main certificate Reg. no. H60171

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.

SCHWARZ AG FEINBLECH  **TECHNIK**

Schwarz Technology Poland sp. z o.o.
ul. Karola Olszewskiego 6, lok
25-663 Kielce
Poland

Scope

Manufacturing and welding of challenging sheet metal parts and assemblies

Normative base

ISO 3834-2:2005

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2005

Reg. no. S45280

Validity 21.03.2020–20.03.2023
Issue 21.03.2020


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Attestation

The SQS herewith attests that the named below is qualified to carry out welding work in the areas specified below

SCHWARZ AG FEINBLECH  **TECHNIK**

Schwarz Technology Poland sp. z o.o.
ul. Karola Olszewskiego 6, lok
25-663 Kielce
Poland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131	23		t = 3-12	
135	8		t = 1-12	
	1/8		t = 2-6	
	2.1		t = 2-12	
	2/8		t = 5-20	
141	8		t = 0.8-8	BW
	1.1, 8		t = 1.4-2.6	
	23		t = 1.5-12	
	8		t = 2-6	BW
	2.1		D >= 13	
			t = 2-6	

	Surname	First name	Description/Title
Welding supervisor:	Bolek	Arkadiusz	Level C
Deputizing:	Linz	Sven-Eric	Level C

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