

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2019.0079.006

DVS ZERT GmbH hereby certifies that the welding company

Schwarz Technology Poland Sp.zo.o
ul Karola Olszewskiego 6
25-663 Kielce
Poland

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2023-05-22 until 2025-07-31

Düsseldorf, 2023-05-22
Place and date of issue

Lead auditor: M.Eng. KOŁODZIEJ

signed on original
Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 8 mm	FW, FW
135	1.1 1.2 1.3 1.3 2.1 2.1, 8 2.1 8.1	t = 3 - 12 mm D ≥ 21 mm t = 3 - 80 mm D ≥ 24 mm t = 1 - 3 mm t = 1 - 4 mm t = 3 - 16 mm t = 3 - 16 mm t = 3 - 16 mm D ≥ 24 mm t = 1.5 - 6 mm D ≥ 4 mm	BW BW, T FW, FW BW, BW BW, BW FW, FW FW, FW BW, WPQR no.: 19/STP/22
141/135	1.2/8.1 8.1	t = 10 - 40 mm D ≥ 47 mm t = 15 - 60 mm D ≥ 15 mm	BW BW, WPQR:23-STP-22
141	1.1 1.3, 23 23 1.3 2.1, 8 2.1, 8 2.1	t = 3 - 12 mm D ≥ 21 mm t = 1 - 4 mm t = 1 - 4 mm t = 1.4 - 4 mm t = 3 - 16 mm t = 3 - 16 mm t = 3 - 16 mm D ≥ 24 mm	FW BW, BW FW, FW FW, FW BW, BW FW, FW FW, FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Arkadiusz Bolek, IWE

born: 1982

1st deputy(ies) of the responsible welding coordinator(s):

Przemyslaw Pedrycz, Level C (IWS)

born: 1985

Others deputies:

-

Remarks:

production workshop adress: ul. Karola Olszewskiego 19 c , 25-663 Kielce

Register no.:

DVSZERT/15085/CL1/079/19/1A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.